

# EC600M Series QuecOpen Reference Design

### LTE Standard Module Series

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### **About the Document**

### **Revision History**

Version	Date	Author	Description
-	2022-04-27	Andy ZHAO	Creation of the document
1.0	2022-08-31	Andy ZHAO	First official release
1.1	2022-09-14	Andy ZHAO	Updated related information of ADC interface: Added ADC voltage divider and related notes (Sheet 3); Updated ADC voltage domain from 1.8 V to 1.2 V (Sheet 1 and 3).
1.2	2023-02-24	Howell KANG	<ol> <li>Updated the UART Level-shifting Circuit in IC Solution (Sheet 7).</li> <li>Added a note about the capacitors of the signal pins (Sheet 13).</li> </ol>
1.3	2024-06-03	Howell KANG/ Stefan FAN	<ol> <li>Added the applicable module EC600M-EU and related information.</li> <li>Added Wi-Fi &amp; Bluetooth interface design (Sheets 1, 2, 3, 4, 5, 12 and 19).</li> <li>Updated the resistance of resistors that connected to power supply on ADC interfaces' voltage divider circuit from 100 kΩ to 100 kΩ-1 MΩ; Added a note on pins 130–135 (Sheet 3).</li> <li>Added USB insertion enabling automatic boot circuit (Sheet 4).</li> <li>Added a note on UART hardware flow control design (Sheet 7).</li> <li>Added ESD protection component and related note in antenna interface design (Sheet 11).</li> </ol>



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## 1 Reference Design

### 1.1. Introduction

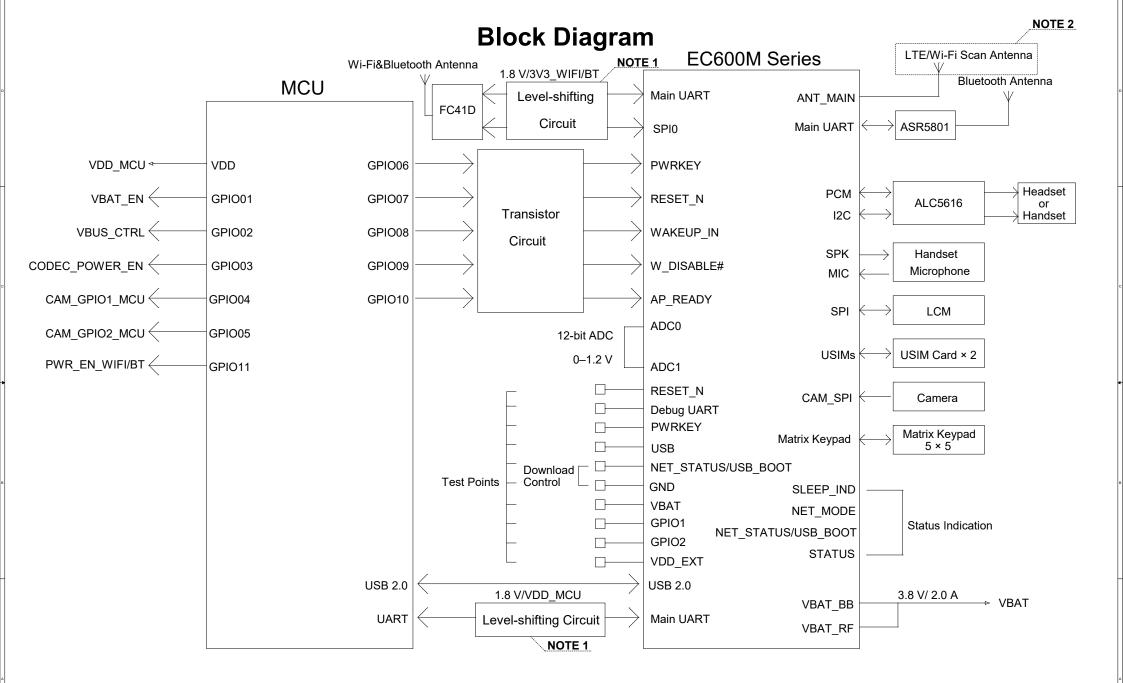
This document provides the reference design for Quectel EC600M series (EC600M-CN and EC600M-EU) module in QuecOpen<sup>®</sup> solution, including block diagram, power system block diagram, module interfaces, power supply design, USIM interface, UART, analog audio interface and other designs.

### 1.2. Schematics

The schematics illustrated in the following pages are provided for your reference only.

#### **NOTE**

It is required to confirm the applicability and price from the supplier about the IC involved in the reference design.

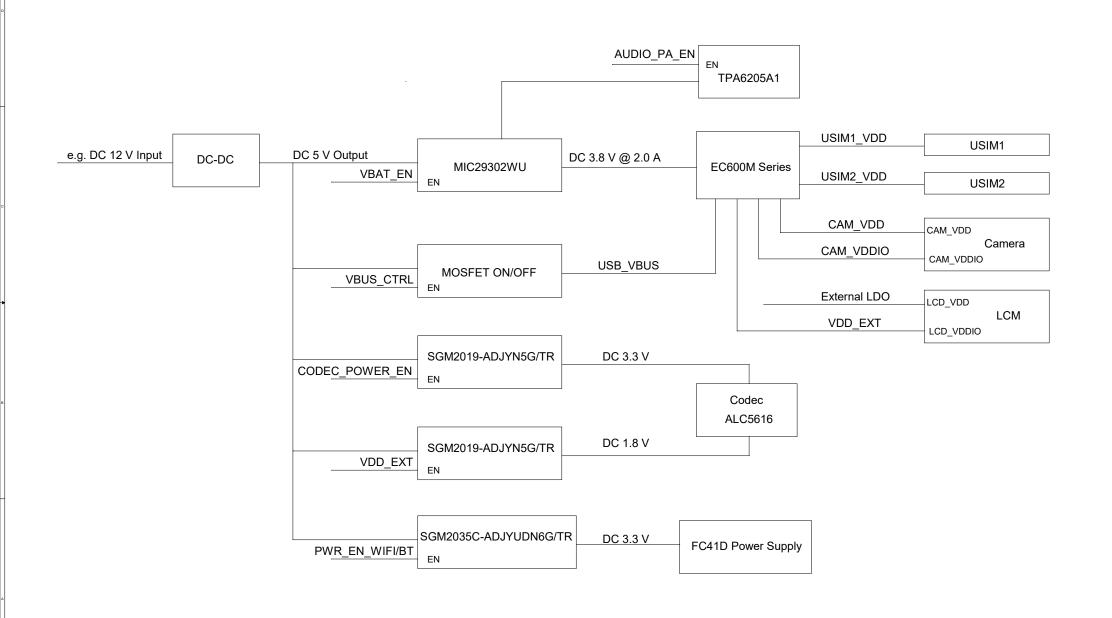


#### NOTE:

- 1. A transistor solution or an IC solution TXS0108EPWR provided by Texas Instruments is recommended.
- 2. The module supports Wi-Fi Scan function. Wi-Fi Scan that only supports receiving shares the same antenna interface with main antenna, thus the two functions cannot be used at the same time.

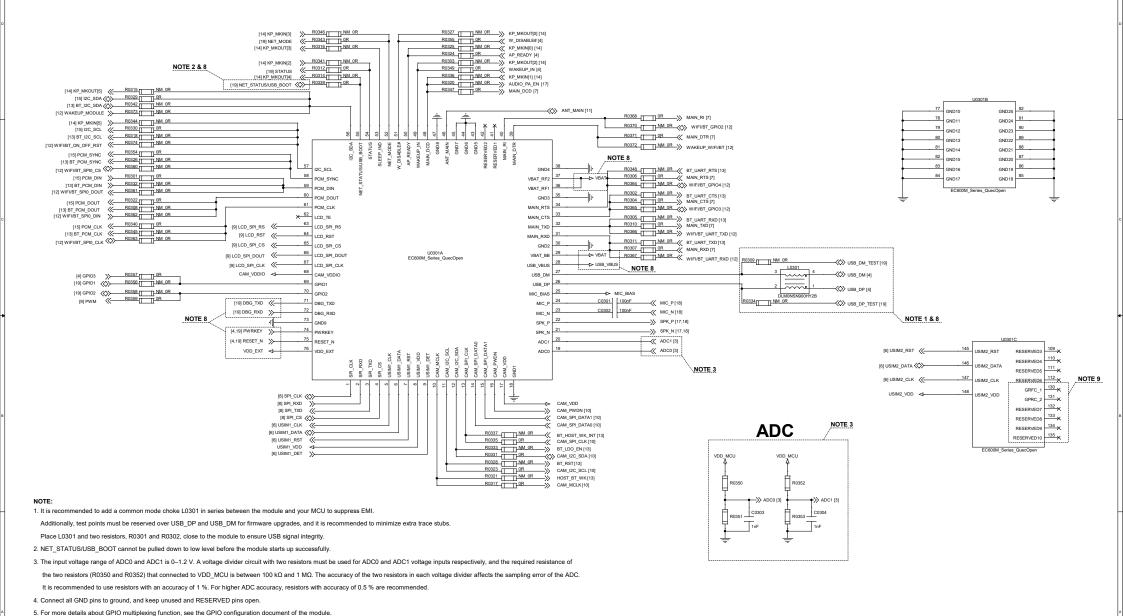


### **Power System Block Diagram**



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### **Module Interfaces**



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9. EC600M-CN does not have pins 130–135.

If RESET\_N is unused, it is recommended to reserve a test point

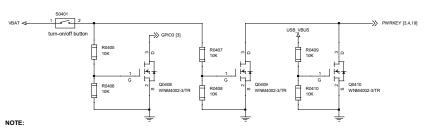
7. The 6.0 and above version of QFlash tool must be used for firmware upgrading.

6. Ensure an uninterrupted reference ground plane below the module, with minimal distance between the ground plane and the module layer. At least four-layer board design is recommended.

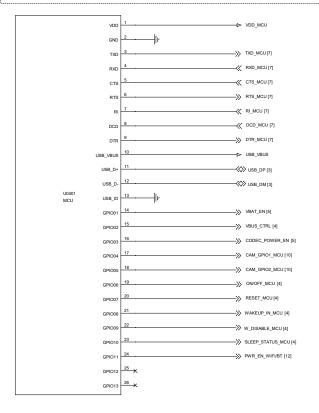
8. Test points must be reserved for DBG\_TXD/RXD, USB\_DP/DM and USB\_VBUS. It is recommended to reserve test points for VDD\_EXT, NET\_STATUS/USB\_BOOT, PWRKEY and VBAT.

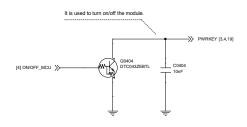
### **MCU Interfaces**

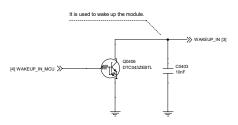
#### **USB Insertion Enables Automatic Boot**

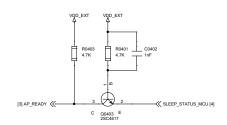


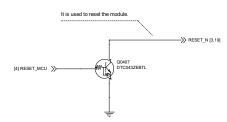
- 1. When USB is inserted, the module cannot be shut down normally, and will boot automatically after the shut down.
- 2. When USB is inserted, the level states of GPIO3 and PWRKEY pins are used to determine whether the module is turned on by the turn-on/off button or USB insertion. GPIO3 utilizes the GPIO resource with a default pull-up (PU) state.

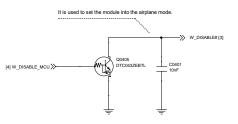


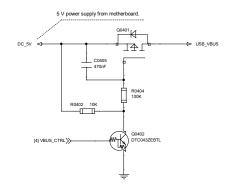












- 1. If the power domain of your MCU (U0401) is also 1.8 V, the level-shifting circuit is not necessary as it matches the 1.8 V power domain of the module's GPIO interfaces.
- 2. The USB interface of the module can only serve as a slave device and supports full-speed and high-speed modes of USB 2.0. To communicate with the USB interface, MCU needs to support USB host mode or OTG function.

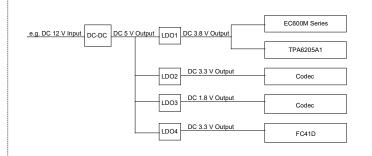
  For USB detection, the USB\_VBUS pin of the module should be powered by an external power system. Use VBUS\_CTRL to control the on/off state of the USB\_VBUS power supply.
- 3. It is recommended to choose MCU GPIO pins with a default low level to control the module's PWRKEY and RESET\_N pins. Ensure that the load capacitance on these pins does not exceed 10 nF.

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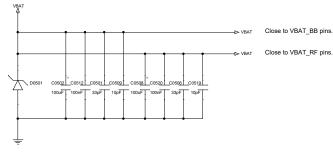
### **Power Supply Design**

### **DC-DC Application**

When the input voltage is above 7.0 V, use a DC-DC converter to convert the high input voltage to 5.0 V, and then use LDOs to convert it to 3.8 V, 3.3 V and 1.8 V to power the module, audio PA Codec and FC41D.



### **VBAT Design**

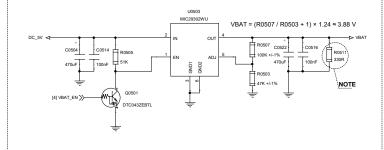


#### NOTE:

- 1. The power supply for the module should be capable of supplying a minimum current of 2.0 A.
- 2. The VBAT trace should be connected to VBAT\_BB and VBAT\_RF pins in a star configuration.
- 3. The width of VBAT\_BB trace should be at least 1 mm; and the width of VBAT\_RF trace should be at least 2 mm.
- 4. The recommended operating voltage range for VBAT is 3.4 V to 4.3 V, with a typical value of 3.8 V.

### **LDO Application**

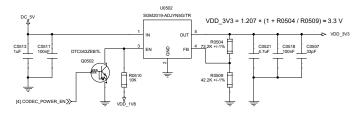
When the input voltage is below 7.0 V, use an LDO to convert the input voltage to 3.8 V.

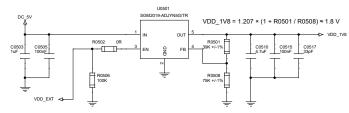


#### NOTE:

The recommended load current should exceed 10 mA.

### **Power Supply for Codec**





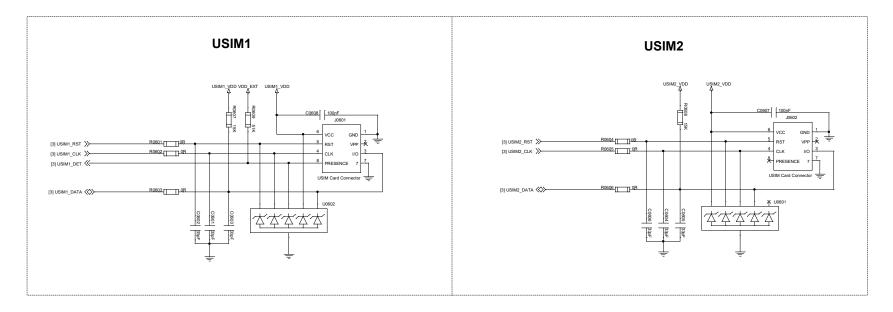
#### NOTE:

- 1. VDD\_EXT and CODEC\_POWER\_EN are used to turn on/off VDD\_1V8 and VDD\_3V3 respectively.
- To ensure proper functioning of the audio codec, adhere to the following power-up/down sequences: Power-up sequence: power on VDD\_1V8 first, followed by VDD\_3V3.

Power-down sequence: power off VDD\_3V3 first, followed by VDD\_1V8.

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### **USIM Interface Design**



- 1. U0601 and U0602 are recommended to be used to offer good ESD protection, and the parasitic capacitance should be less than 15 pF.
- 2. The pull-up resistors R0607 and R0608 can improve anti-jamming capability, and should be placed close to the USIM card connector.
- 3. R0601-R0606 are used for debugging, and C0601-C0606 are used for filtering out RF interference.
- 4. The capacitance of C0607 and C0608 should be less than 1  $\mu$ F and they should be placed close to the USIM card connector.

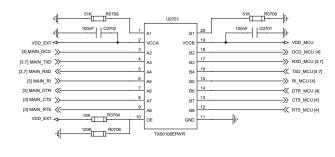
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### **UART Interface Design**

### **UART Level-shifting Circuit - Transistor Solution**



### **UART Level-shifting Circuit - IC Solution**

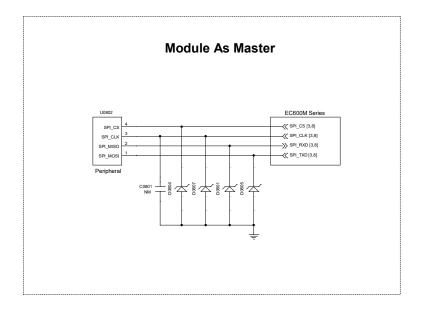


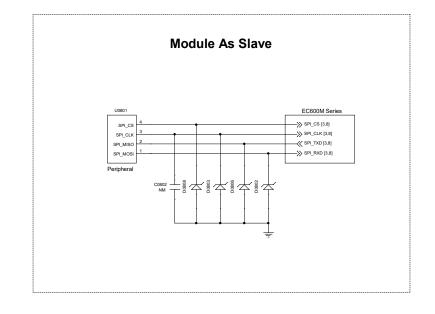
#### NOTE:

- 1. There are two level-shifting solutions: transistor solution and IC solution, and it is recommended to select the latter one.
- 2. The power supply of TXS0108EPWR's VCCA should not exceed that of VCCB. For more information, see the datasheet of TXS0108EPWR.
- 3. The transistor solution is not suitable for applications with high baud rates exceeding 460 kbps. The capacitors C0703 and C0704 of 1 nF can improve the signal quality.
- 4. MAIN\_RTS and MAIN\_DTR level-shifting circuits are similar to that of the MAIN\_RXD.
- MAIN\_CTS, MAIN\_RI and MAIN\_DCD level-shifting circuits are similar to that of the MAIN\_TXD.
- 5. To increase the stability of UART communication, it is recommended to add UART hardware flow control design.

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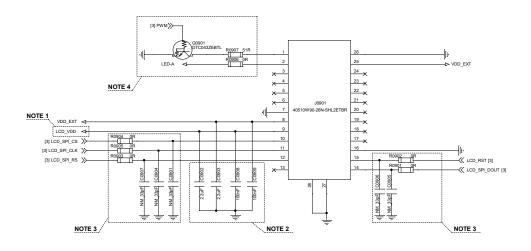
### **SPI** Design





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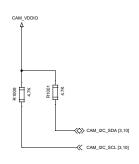
### **LCM Interface Design**

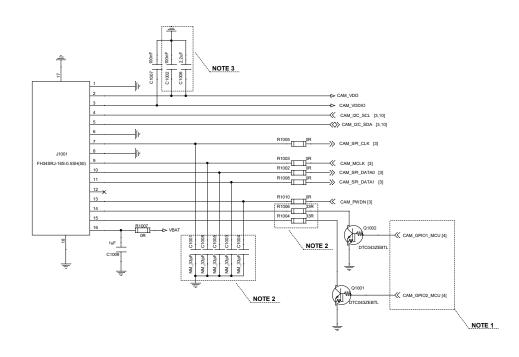


- 1. It is recommended to design LCM power supply by yourself.
- 2. To avoid abnormal LCM display caused by power fluctuation, it is recommended to mount filter capacitors.
- 3. The 33 pF capacitors of the signal pins should be reserved, and be used according to the actual debugging situation.
- 4. The LED-A backlight power supply is designed by youself, and you can select the approriate resistor (R0907) according to the digital transistor rated current and LED-A voltage value.

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### **Camera Interface Design**



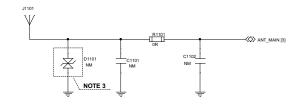


- 1. By controlling the triode switching circuit, CAM\_GPIO1\_MCU controls the cathode of the positioning light of the camera, and CAM\_GPIO2\_MCU controls the cathode of the supplement light of the camera.

  It is recommended to select GPIO pins which are in pull-down status by default as the two control pins.
- 2. The 33 pF capacitors of the signal pins should be reserved, and be used according to the actual debugging situation.
  The values of current limiting resistors (R1004 and R1006) of positioning light and supplement light should be varied according to the required brightness.
- 3. The capacitors (C1002 and C1006) of the CAM\_VDD power supply should be connected to the GND layer directly. Otherwise, power supply noise may lead to abnormalities such as white dots on the preview screen.

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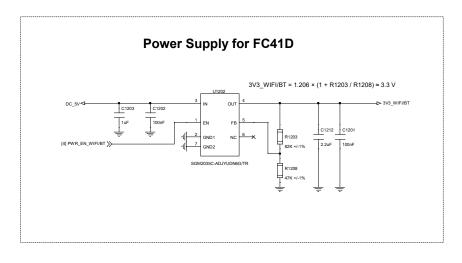
### **Antenna Interface Design**

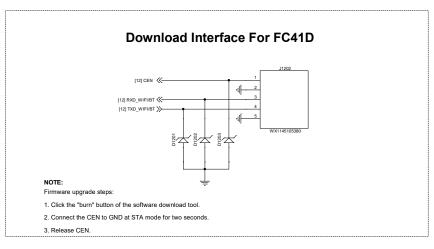


- 1. It is highly recommended to reserve a Π-type matching circuit at antenna interface for future debugging.
- 2. The single-ended impedance of the RF antenna is 50  $\Omega_{\cdot}$
- 3. It is recommended to reserve an ESD protection component for the antenna interface and the junction capacitance should not exceed 0.05 pF.

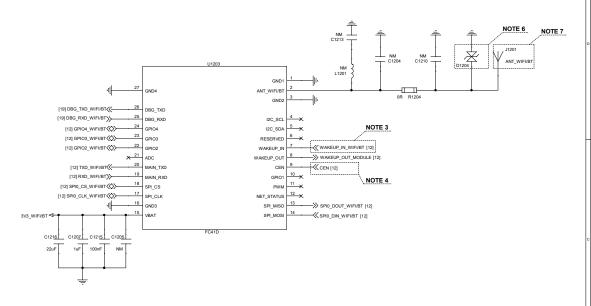
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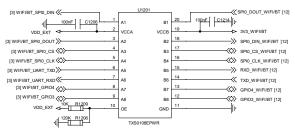
### Wi-Fi&Bluetooth Interface Design

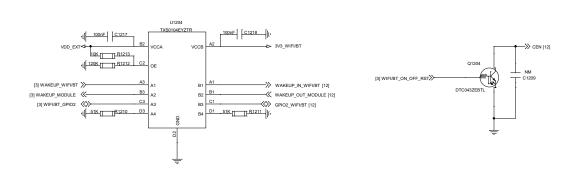




- 1. 3V3\_WIFI/BT trace is recommended to be wider than 0.3 mm. In principle, the longer the 3V3\_WIFI/BT trace is, the wider it should be.
- The main UART or SPI can be selected to transmit Wi-Fi and bluetooth data from the module to FC41D according to your actual design, but based on the software version, main UART will be selected by default.
- 3. You can use the rising edge of WAKEUP\_IN (pin 7) to wake up the FC41D.
- 4. Pull down CEN pin and then cut off 3V3 WIFI/BT to turn off the module to save power.
- 5. When using the PCB antenna, the module should be placed at the side of the motherboard and kept away from metal components, and the clearance of PCB antenna should be kept as large as possible.
- 6. It is recommended to reserve an ESD protection component for the antenna interface and the junction capacitance should not exceed 0.05 pF.
- 7. The single-ended impedance of the RF antenna is 50  $\Omega$ , and length should be minimized.

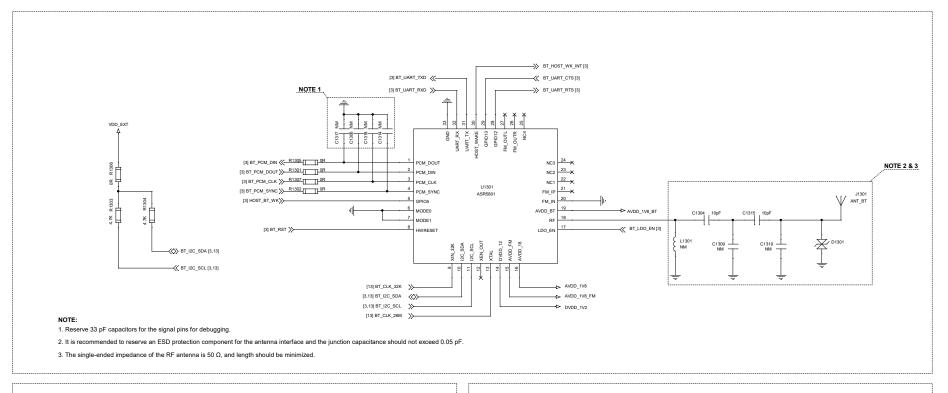


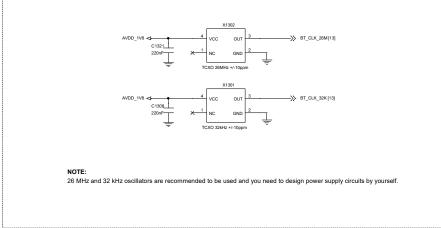


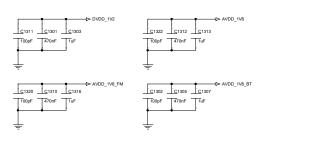


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### **Bluetooth Interface Design**





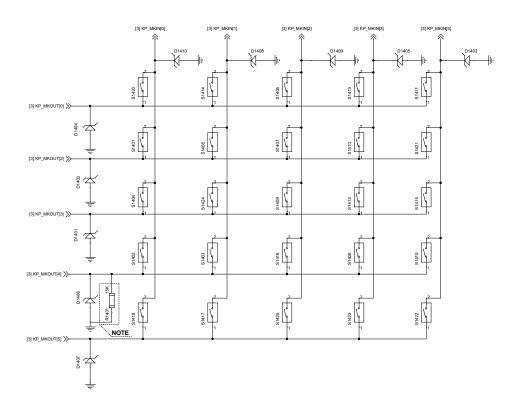


#### NOTE:

Design the 1.8 V ±0.1 V (at least 150 mA external current should be provided) power supply (AVDD\_1V8) for the Bluetooth chip to provide the required voltage for its operation, and the remaining three power supply pins (DVDD\_1V2, AVDD\_1V8\_FM and AVDD\_1V8\_BT) are internal power supply pins of the chip to be connected to external filter capacitors.

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### **Matrix Keypad Interface Design**

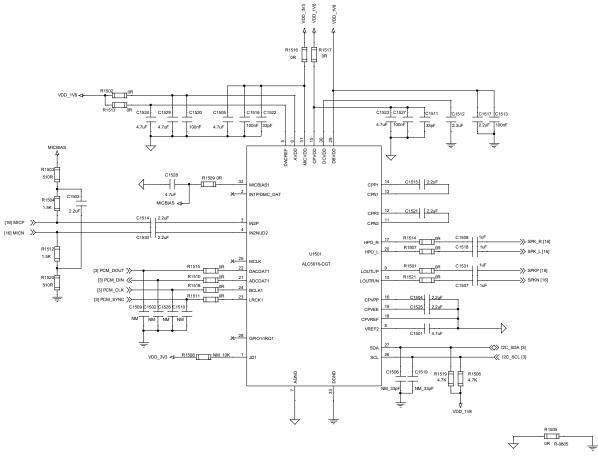


#### NOTE

When pin 55 of the module is multiplexed into KP\_MKOUT[4], it must be pulled down to the ground by adding an external 15 k $\Omega$  resistor.

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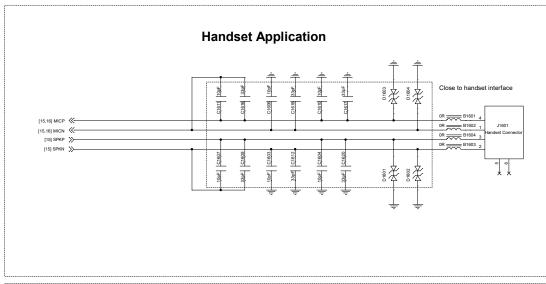
### **Audio Codec Design (ALC5616)**

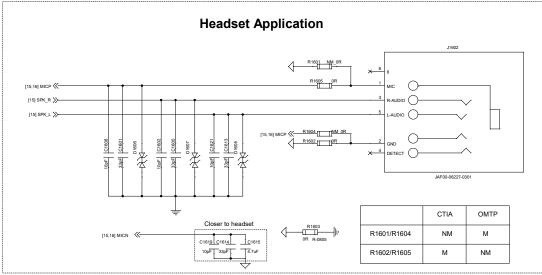


- 1. ALC5616 power-up sequence: DBVDD/I2C pull-up power/AVDD/DACREF/CPVDD ightarrow MICVDD ightarrow software initialization.
- 2. ALC5616 power-down sequence: disable Codec function by software  $\rightarrow$  MICVDD  $\rightarrow$  DBVDD/I2C pull-up power/AVDD/DACREF/CPVDD.
- 3. Ensure all power supplies for the codec are powered on before the module automatically initializes the Codec via the I2C interface.
- 4. Differentiate between analog ground and digital ground. Connect analog ground and digital ground using a 0  $\Omega$  resistor (R-0805). Refer to "Audio Codec Interface Design" for more details.
- 5. For more details, please refer to the datasheet of ALC5616.
- 6. Reserve 33 pF capacitors for the signal pins for debugging.

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### **Audio Codec Interface Design**



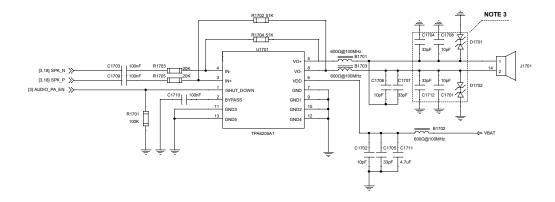


#### NOT

- 1. The Codec analog output can drive handset and headset. For larger power loads such as loudspeaker, add an audio power amplifier in the design.
- 2. In handset application, route the MIC and SPK signal traces as differential pairs.
- 3. In headset application, route the MIC signal traces as a differential pair.
- 4. Surround all MIC and SPK signal traces with ground on the same layer and with ground planes above and below to minimize noise interference, such as clock and DC-DC signals.
- 5. Differentiate between analog ground and digital ground. Analog ground should have a direct via to digital ground through a 0  $\Omega$  resistor (R-0805).

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### **Analog Audio Design (Audio Power Amplifier)**



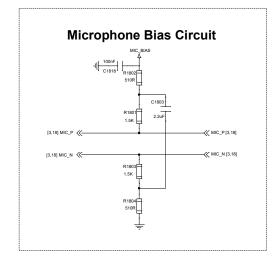
#### NOTE:

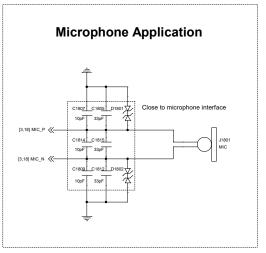
- $1. \ SPK\_P \ and \ SPK\_N \ channels \ are \ differential \ output \ channels \ intended \ for \ connecting \ to \ an \ external \ audio \ power \ amplifier.$
- To eliminate Pop noise, it is recommended to utilize MAIN\_DCD of the module as the control signal for the audio power amplifier's enable pin.

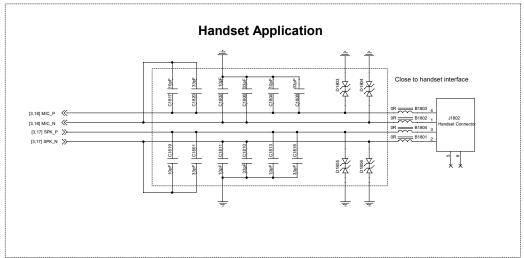
  For more information about AUDIO\_PA\_EN, please contact Quectel Technical Support.
- 2. The type of power amplifier in this design is for reference only. Select the appropriate audio power amplifier according to actual needs.
- 3. When designing the layout, ensure that filter capacitors and ESD protection components are placed close to the loudspeaker to filter out interference and provide adequate protection.
- 4. The selection of ESD protection components should consider the output voltage range of the audio power amplifier. Ensure that the output voltage of the amplifier remains within the maximum reverse working voltage range of the selected ESD protection components under normal operating conditions. This precaution helps prevent damage to the ESD protection components.

Quectel Wi	reless S	oluti	ions
PROJECT EC600M Series Que	VER 1.3		
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### **Analog Audio Design**





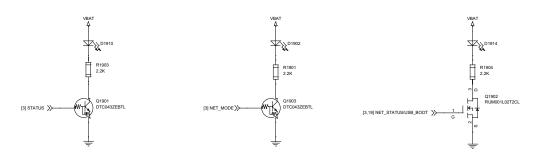


- 1. Both the MIC and SPK signal traces need to be routed as differential pairs.
- 2. Surround all MIC and SPK signal traces with ground on the same layer and with ground planes above and below to minimize noise interference.
- 3. An external microphone bias circuit must be added when using electret microphone.
- 4. It is recommended to use 10 pF and 33 pF capacitors to filter RF interference.

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ecOpen	VER	1.3
CHECKED BY Kelly WANG	1	SIZE A2
	ecOpen CHECKED BY	ecOpen

### **Other Designs**

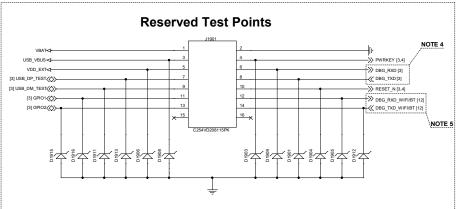
#### **Indicators**



#### NOTE:

- 1. For more details about STATUS, NET\_MODE and NET\_STATUS/USB\_BOOT, see the hardware design document of the module.
- To minimize the module's power consumption during the sleep mode of your device, replace the power supply (VBAT) of the STATUS, NET\_MODE and NET\_STATUS/USB\_BOOT indicators with externally controllable sources and turn off the indicators when the module is in sleep mode.
- 3. Note that the maximum value of the MOSFET Q1902's Vgs (th) should not exceed 1 V, since the NET\_STATUS/USB\_BOOT pin of the module outputs high level by default.

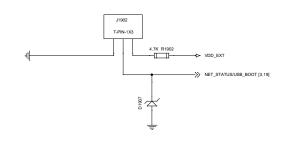
  If a transistor such as Q1901 and Q1903 is used to replace the MOSFET, the NET\_STATUS/USB\_BOOT pin will be pulled down to low-level, and the module will enter the forced download mode and cannot be turned on normally.



#### NOTE:

- 1. Test points for both USB and debug UART interfaces are reserved for capturing logs.
- 2. Test points for USB interface can also be reserved for firmware upgrading.
- 3. The junction capacitance of the ESD protection components on USB data traces should be less than 2 pF.
- 4. The debug UART interface of EC600M supports a 1.8 V power domain. If your application operates at 3.3 V, use a voltage-level translator.
- 5. The debug UART interface of FC41D supports a 3.3 V power domain. If your application operates at 1.8 V, use a voltage-level translator.

### USB\_BOOT Interface



#### NOTE:

- 1. Make sure to reserve the USB\_BOOT interface design and it is recommended to reserve a test point for NET\_STATUS/USB\_BOOT.
- Before turning on the module, pull NET\_STATUS/USB\_BOOT down to GND to activate the forced download mode.This mode enables firmware upgrades via the USB interface.
- 3. The 6.0 and above version of QFlash tool must be used for firmware upgrading.

Quectel Wireless Solutions			
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